SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:
Regulation (EC) No. 1907/2006 as amended by Regulation (EU) No. 2020/878, and
Regulation (EC) No. 1272/2008

Revision date 04-11-2026 **Revision Number** 1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Code CC10306236

Material number(s): CC10306236BG

Product Name FDM AB PA 6236

Other means of identification

Unique Formula Identifier (UFI) XTV2-X0YG-G00P-RSXH

Substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use For industrial use only

Uses advised against None

1.3. Details of the supplier of the safety data sheet

Supplier
Avient Luxembourg S.à.r.l.
19 Route de Bastogne, L-9638
Pommerloch, Luxembourg
Product Stewardship
+352 26 90 50 35

For further information, please contact

E-mail address SDS.MB.Europe@avient.com

Company Phone Number +352 26 90 50 35

1.4. Emergency telephone number

Emergency Telephone (Chemtrec 24h) +44 20 3885 0382

Poison control center phone number - §45 - (EC)1272/2008	
Europe	**112**
Austria	Austria Poison Information Center: +43 1 406 43 43 Emergency phone number: 112
Belgium	Belgium Emergency phone number: +32 (0) 70 245 245 Emergency phone number: 112
Bulgaria	Bulgaria Emergency phone number : Hospital for Active Medical Treatment and Emergency Medicine “N.I.Pirogov” Emergency number/ fax: +359 2 9154 233

Croatia	Croatia Emergency phone number: Poison Control Center: +385 (01) 23 48 342 Emergency phone number: 112
Cyprus	Cyprus Emergency phone number: Poison Control Center: 1401
Czech Republic	Czech Republic Toxicological Information Center (TIS), Clinic of Occupational Medicine: +420 224 919 293 or +420 224 915 402 Emergency phone number: 112
Denmark	Denmark Emergency phone number: Bispebjerg Hospital: +45 82 12 12 12 Emergency phone number: 112
Estonia	Estonia Emergency phone number: Poison Information Center: 16662 Emergency phone number: 112
Finland	Finland Emergency phone number: Poison Information Center: 0800 147 111 Emergency phone number: 112
France	France: National Poison center phone number (ORFILA) : (33) 1 45 42 59 59 24/24-7/7 emergency number : ANGERS: 02 41 48 21 21 BORDEAUX: 05 56 96 40 80 LILLE: 08 00 59 59 59 LYON: 04 72 11 69 11 MARSEILLE: 04 91 75 25 25 NANCY: 03 83 22 50 50 PARIS: 01 40 05 48 48 TOULOUSE: 05 61 77 74 47
Germany	Germany Emergency phone number: +49 30 19240 (Giftnotruf Berlin)
Greece	Greece Emergency phone number: Poison Center: +30 210 77 93 777 Emergency phone number: 112
Hungary	Hungary Emergency phone number: ETTSZ (Health Toxicological Information Service): +36 80 201 199 Emergency phone number: 112
Ireland	Ireland Emergency phone number: National Poisons Information Centre, Beaumont Hospital: +353 (0)1 809 2166 (from 8.00 to 22.00)
Italy	Italy Emergency phone number: Bambino Gesù Pediatric Hospital, Rome, Piazza Sant'Onofrio: 06 6859 3726 University Hospital Foggia, Viale Luigi Pinto: 800 183 459 A. Cardarelli Hospital, Naples, Via A. Cardarelli: 081 545 3333 Umberto I Hospital, Rome, Viale del Policlinico: 06 4997 8000 A. Gemelli Hospital, Rome, Largo Agostino Gemelli: 06 305 4343 Careggi Hospital, Medical Toxicology Unit, Florence, Largo Brambilla: 055 794 7819 National Center for Toxicological Information, Pavia, Via Salvatore Maugeri: 0382 24444 Niguarda Ca' Granda, Milan, Piazza Maggiore Hospital: 02 6610 1029 Giovanni XXII Hospital, Bergamo, Piazza OMS: 00 883 300 Verona Integrated Hospital Trust, Piazzale Aristide Stefani 1: 800 011 858 Emergency phone number: 112
Latvia	Latvia Emergency phone number: Toxicology and Sepsis Clinic, Poison and Drug Information Center: +371 67042473 Emergency phone number: 112
Lithuania	Lithuania Emergency phone number: Lithuanian Poison Control and Information Center: +370(5) 2362052 or +370 687 53378

	Emergency phone number: 112
Luxembourg	Luxembourg Emergency phone number: (+352) 8002 5500 Emergency phone number: 112
Malta	Malta Accident and Emergency Department phone number: 2545 4030
Netherlands	Netherlands Emergency phone number: NVIC Poison Center: +31 (0)88 755 8000 (For professionals only in case of acute poisoning).
Norway	Norway Poison Center Emergency phone number: +47 22 59 13 00
Poland	Poland Poison Information Center (Warsaw): +48226196654 Pomeranian Center of Toxicology (Gdansk): +48586821939 Sosnowiec Poison Center: +48323682210 Emergency phone number: 112
Portugal	Portugal Emergency phone number: Antivenom Information Center (CIAV): +351 800 250 250 Emergency phone number: 112
Romania	Romania Emergency phone number: Toxicological Information Center: +40 21 599 2300 Emergency phone number: 021 112
Slovakia	Slovakia Emergency phone number: National Toxicological Information Center (NTIC): 00421 (0) 2 5477 4166 Emergency phone number: 112
Slovenia	Slovenia Emergency phone number: 112
Spain	Spain Emergency phone number + 34 91 562 04 20 (for toxic emergencies only) Emergency phone number: 112
Sweden	Sweden Emergency phone number: 010-456 6700 Emergency phone number: 112
Switzerland	Switzerland Emergency phone number: 145 Outside Switzerland: +41 44 251 51 51

SECTION 2: Hazards identification

This mixture has not been evaluated as a whole for health effects. Information provided on health effects of this product is based on the individual components. However, some vapors or contaminants may be released upon heating and the end-user (fabricator) must take the necessary precautions (mechanical ventilation, respiratory protection, etc.) to protect employees from exposure. See sections 8 and 11 for special precautions.

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP].

2.2. Label elements

This product is marketed in a form that encapsulates the components in a polymer matrix. To the best of our knowledge, the product in this form does not present a significant risk to health by inhalation, ingestion, or skin contact, nor does it present a significant risk to the aquatic environment. Thus, as the substances are embedded in the polymer matrix and are not likely to migrate, labeling of the finished good is not mandatory (according to 1272/2008/EC Article 23d).

No label elements required.

Hazard statements
No hazard statements required.
EUH210 - Safety data sheet available on request.

2.3. Other hazards

Other hazards No information available.

PBT or vPvB properties The mixture does not contain any substances meeting the PBT or vPvB criteria according to Regulation (EC) No 1907/2006, Annex XIII.

Endocrine Disruptor Information The mixture does not contain substances >= 0.1% that have endocrine disrupting properties according to Regulation (EC) No 1907/2006, Article 59(1) or Regulation (EU) 2017/2100 or Regulation (EU) 2018/605.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

The product contains no substances which at their given concentration, are considered to be hazardous to health

Chemical name	Weight-%	REACH registration number	EC No. (Index No.)	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	M-Factor	M-Factor (long-term)	Notes
.epsilon.-Caprolactam (CAS #: 105-60-2)	0.1 - 1%	No data available	203-313-2 (613-069-00-2)	Acute Tox. 4 (H302) Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) Acute Tox. 4 (H332) STOT SE 3 (H335)	-	-	-	-
Quartz (CAS #: 14808-60-7)	0.1 - 1%	No data available	238-878-4	STOT RE 1 (H372)	-	-	-	-
Cristobalite (SiO2) (CAS #: 14464-46-1)	0.1 - 1%	No data available	238-455-4	STOT RE 1 (H372)	-	-	-	-

Full text of H- and EUH-phrases: see section 16

Acute Toxicity Estimate
No information available

Chemical name	Oral LD50 mg/kg	Dermal LD50 mg/kg	Inhalation LC50 - 4 hour - dust/mist - mg/L	Inhalation LC50 - 4 hour - vapor - mg/L	Inhalation LC50 - 4 hour - gas - ppm
.epsilon.-Caprolactam (105-60-2)	1210	2002	1.5	No data available	4500

This product does not contain candidate substances of very high concern at a concentration >=0.1% (Regulation (EC) No. 1907/2006 (REACH), Article 59).

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation Move victim to fresh air. Get medical attention immediately if symptoms occur.

Eye contact In case of eye contact, remove contact lens and rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. If eye irritation persists: Get medical advice and attention.

Skin contact Do not try to remove solidified material from the skin. Wash skin with soap and water. Take off contaminated clothing and wash before reuse. In the case of skin irritation or allergic reactions see a physician.

Ingestion Rinse mouth. Do NOT induce vomiting. Get medical attention if symptoms occur.

Self-protection of the first aider Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. First aider: Pay attention to self-protection.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Effects of Exposure None.

4.3. Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable Extinguishing Media Dry chemical, CO2, water spray or regular foam.

Unsuitable extinguishing media Do not use water jetstream.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical No information available.

Hazardous combustion products Decomposition products can include and are not limited to:, Carbon monoxide, Carbon dioxide (CO2), Nitrogen oxides (NOx), Ammonia, Metal oxides

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protective equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Ensure adequate ventilation. Evacuate personnel to safe areas. Special danger of slipping by leaking/spilling product. See section 8 for more information.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Prevent entry into waterways, sewers, basements or confined areas. Do not allow to enter into soil/subsoil. See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Ensure adequate ventilation. Avoid contact with skin and eyes.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place. Keep cool. Protect from sunlight. Protect from moisture.

Storage class (TRGS 510) Storage class 11.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits This product, as supplied, contains materials that do not have reportable occupational exposure limits or are not subject to the reporting requirements of the local jurisdiction.

Chemical name	European Union (Directives 98/24/EC and 2004/37/EC)
.epsilon.-Caprolactam (105-60-2)	TWA: 10 mg/m³; dust and vapour STEL: 40 mg/m³; dust and vapour

Quartz (14808-60-7)	TWA: 0.1 mg/m³;
Cristobalite (SiO2) (14464-46-1)	TWA: 0.1 mg/m³;

Chemical name	Austria (GKV BGBl. II Nr. 330/2024)	Belgium (Royal Decree 21/01/2020)	Bulgaria (Regulation No. 13)	Croatia (Official Gazette No. 91/2018)
.epsilon.-Caprolactam (105-60-2)	TWA-TMW: 5 mg/m³; inhalable fraction STEL-KZGW: 40 mg/m³ (4 X 15 min); inhalable fraction	TWA: 2.2 ppm; vapor TWA: 1 mg/m³; dust TWA: 10 mg/m³; vapor STEL: 8.7 ppm; vapor STEL: 3 mg/m³; dust STEL: 40 mg/m³; vapor	TWA: 1.0 mg/m³; dust and vapor STEL: 3.0 mg/m³; dust and vapor	TWA-GVI: 10 mg/m³; dust and vapor STEL-KGVI: 40 mg/m³; dust and vapor Sk
Quartz (14808-60-7)	TWA-TMW: 0.05 mg/m³; alveolar dust, respirable fraction C	TWA: 0.05 mg/m³; alveolar dust	TWA: 0.1 mg/m³; respirable fraction	TWA-GVI: 0.1 mg/m³; respirable dust; respirable particle
Cristobalite (SiO2) (14464-46-1)	TWA-TMW: 0.05 mg/m³; alveolar dust, respirable fraction C	TWA: 0.05 mg/m³; alveolar dust	TWA: 0.1 mg/m³; respirable fraction	TWA-GVI: 0.05 mg/m³;

Chemical name	Cyprus (Cabinet of Ministers Regulation 268/2001)	Czech Republic (Regulation 361/2007)	Denmark (BEK no. 1619 of 19/12/2024)	Estonia (Regulation No. 105)
.epsilon.-Caprolactam (105-60-2)	TWA: 10 mg/m³; dust or vapor STEL: 40 mg/m³; dust or vapor	TWA: 1 mg/m³; dust TWA: 10 mg/m³; vapor Ceiling: 3 mg/m³; dust Ceiling: 40 mg/m³; vapor	TWA: 2 ppm; vapor TWA: 10 mg/m³; vapor TWA: 1 mg/m³; dust and powder STEL: 20 mg/m³; vapor STEL: 4 ppm; vapor STEL: 2 mg/m³; dust and powder	TWA: 5 mg/m³; dust and fume STEL: 40 mg/m³; dust and fume
Quartz (14808-60-7)	TWA: 0.1 mg/m³; respirable dust fraction	TWA: 0.1 mg/m³; dust	TWA: 0.3 mg/m³; total TWA: 0.1 mg/m³; respirable STEL: 0.6 mg/m³; total STEL: 0.2 mg/m³; respirable	TWA: 0.1 mg/m³; respirable dust
Cristobalite (SiO2) (14464-46-1)	TWA: 0.1 mg/m³; respirable dust fraction	TWA: 0.1 mg/m³; respirable fraction	TWA: 0.15 mg/m³; total TWA: 0.05 mg/m³; respirable STEL: 0.3 mg/m³; total STEL: 0.1 mg/m³; respirable	TWA: 0.1 mg/m³; respirable dust

Chemical name	Finland (HTP-ARVOT 2025)	France (INRS ED 6443)	Germany (TRGS 900)	Germany (DFG)
.epsilon.-Caprolactam (105-60-2)	TWA: 10 mg/m³; STEL: 40 mg/m³;	TWA-VME (indicatif): 10 mg/m³; powder and vapor STEL-VLCT (indicatif): 40 mg/m³; powder and vapor	TWA-AGW; 5 mg/m³ (2(I)); inhalable fraction; dust and vapor Sk	TWA-MAK: 0.42 ppm; I(2); TWA-MAK: 2 mg/m³; I(2); inhalable fraction
Quartz (14808-60-7)	TWA: 0.05 mg/m³; respirable dust	TWA-VME (restrictif): 0.1 mg/m³; alveolar fraction	-	-
Cristobalite (SiO2) (14464-46-1)	TWA: 0.05 mg/m³; respirable dust	TWA-VME (restrictif): 0.05 mg/m³; alveolar fraction	-	-

Chemical name	Greece (Presidential Decrees 90/1999, 338/2001 and 212/2006)	Hungary (5/2020 ITM Decree)	Italy (Legislative Decree no. 81)	Italy (AIDII)
.epsilon.-Caprolactam (105-60-2)	TWA: 5 ppm; vapor TWA: 20 mg/m³; vapor	TWA-AK: 10 mg/m³; STEL-CK: 40 mg/m³;	TWA: 10 mg/m³; dust and vapor	TWA: 5 mg/m³; inhalable fraction and

	TWA: 5 mg/m³; dust STEL: 10 ppm; vapor STEL: 40 mg/m³; vapor		STEL: 40 mg/m³; dust and vapor	aerosol and vapor
Quartz (14808-60-7)	TWA: 0.1 mg/m³; respirable dust fraction	TWA-AK: 0.1 mg/m³; respirable fraction	TWA: 0.1 mg/m³; respirable fraction	TWA: 0.025 mg/m³; respirable fraction
Cristobalite (SiO2) (14464-46-1)	TWA: 0.1 mg/m³; respirable dust fraction	TWA-AK: 0.1 mg/m³; respirable fraction	TWA: 0.1 mg/m³; respirable fraction	TWA: 0.025 mg/m³; respirable fraction
Chemical name	Ireland (CoP 2024)	Latvia (Cabinet of Ministers Regulation No. 325)	Lithuania (HN 23:2011)	Luxembourg (A-N°684)
.epsilon.-Caprolactam (105-60-2)	TWA: 10 mg/m³; STEL: 40 mg/m³;	TWA: 10 mg/m³; dust and vapor STEL: 40 mg/m³; dust and vapor	TWA-IPRD: 10 mg/m³; dust and fume STEL-TPRD: 40 mg/m³; dust and fume	TWA: 10 mg/m³; powder and vapor STEL: 40 mg/m³; powder and vapor
Quartz (14808-60-7)	TWA: 0.1 mg/m³; respirable dust STEL: 0.3 mg/m³;	-	TWA-IPRD: 0.1 ppm; respirable fraction	TWA: 0.1 mg/m³;
Cristobalite (SiO2) (14464-46-1)	TWA: 0.1 mg/m³; respirable dust STEL: 0.3 mg/m³ (calculated); respirable dust	-	TWA-IPRD: 0.05 mg/m³; respirable fraction	TWA: 0.1 mg/m³;
Chemical name	Malta (Subsidiary Legislation 424.24)	Netherlands (Working Conditions Regulations)	Norway (FOR-2011-12-06-1358)	Poland (Legislative Journal 2018 item 1286)
.epsilon.-Caprolactam (105-60-2)	TWA: 10 mg/m³; dust and vapour STEL: 40 mg/m³; dust and vapour	TWA: 20 mg/m³; fume TWA: 1 mg/m³; dust	TWA: 10 ppm; TWA: 40 mg/m³; STEL: 20 ppm (total sum of gas and particulate matter (aerosol) of the substance;value calculated); STEL: 60 mg/m³ (total sum of gas and particulate matter (aerosol) of the substance;value calculated);	TWA-NDS: 5 mg/m³; vapor and inhalable fraction STEL-NDSCh: 15 mg/m³; vapor and inhalable fraction
Quartz (14808-60-7)	-	TWA: 0.075 mg/m³; respirable fraction	TWA: 0.05 mg/m³; respirable dust TWA: 0.3 mg/m³; total dust STEL: 0.9 mg/m³ (value calculated;dust containing .alpha.-Quartz, Cristobalite and/or Tridymite is evaluated by summation formula. At the same time, the values for Nuisance dust must be observed); total dust STEL: 0.15 mg/m³ (value calculated;dust containing .alpha.-Quartz, Cristobalite and/or Tridymite is evaluated by summation formula.	TWA-NDS: 0.1 mg/m³; respirable fraction

			At the same time, the values for Nuisance dust must be observed); respirable dust	
Cristobalite (SiO2) (14464-46-1)	-	TWA: 0.075 mg/m³; respirable fraction	TWA: 0.05 mg/m³; respirable dust TWA: 0.15 mg/m³; total dust STEL: 0.15 mg/m³ (value calculated;dust containing .alpha.-Quartz, Cristobalite and/or Tridymite is evaluated by summation formula. At the same time, the values for Nuisance dust must be observed); respirable dust STEL: 0.45 mg/m³ (value calculated;dust containing .alpha.-Quartz, Cristobalite and/or Tridymite is evaluated by summation formula. At the same time, the values for Nuisance dust must be observed); total dust	TWA-NDS: 0.1 mg/m³; respirable fraction
Chemical name	Portugal (NP 1796:2014)	Romania (Government Decision no. 1218/2006)	Slovakia (Gov. Decree 122/2024)	Slovenia (Regulation Nos. 100/2001 and 29/2024)
.epsilon.-Caprolactam (105-60-2)	TWA (VLE-MP): 10 mg/m³; inhalable fraction; vapor STEL (VLE-CD): 40 mg/m³; dust; vapor	TWA: 10 mg/m³; dust and vapor STEL: 40 mg/m³; dust and vapor	TWA: 10 mg/m³; dust and vapor Ceiling: 40 mg/m³; dust and vapor	TWA: 10 mg/m³; inhalable fraction; dust and vapor STEL: 40 mg/m³; inhalable fraction; dust and vapor
Quartz (14808-60-7)	TWA (VLE-MP): 0.025 mg/m³; respirable fraction	TWA: 0.1 mg/m³; dust, respirable fraction	TWA: 0.1 mg/m³; STEL: 0.5 mg/m³;	TWA: 0.05 mg/m³; respirable fraction
Cristobalite (SiO2) (14464-46-1)	TWA (VLE-MP): 0.025 mg/m³; respirable fraction	TWA: 0.05 mg/m³; dust, respirable fraction	TWA: 0.1 mg/m³; respirable fraction	TWA: 0.05 mg/m³; respirable fraction
Chemical name	Spain (Occupational exposure limits for chemical agents in Spain, 2025)	Sweden (AFS 2023:14)	Switzerland (MAK Values)	United Kingdom
.epsilon.-Caprolactam (105-60-2)	TWA-(VLA-ED): 10 mg/m³; dust and vapor STEL (VLA-EC): 40 mg/m³; dust and vapor	TLV-NGV: 5 mg/m³; dust and vapor STEL (Bindande KGV): 40 mg/m³; dust and vapor	TWA-MAK: 5 mg/m³; aerosol, inhalable dust, vapour	TWA: 1 mg/m³; dust only TWA: 10 mg/m³; dust and vapour STEL: 3 mg/m³; dust only STEL: 20 mg/m³; dust and vapour
Quartz (14808-60-7)	TWA-(VLA-ED): 0.05	TLV-NGV: 0.1 mg/m³;	TWA-MAK: 0.15 mg/m³;	TWA: 0.1 mg/m³;

	mg/m³; respirable fraction	respirable fraction	respirable dust	respirable fraction STEL: 0.3 mg/m³; respirable
Cristobalite (SiO2) (14464-46-1)	TWA-(VLA-ED): 0.05 mg/m³; respirable fraction	TLV-NGV: 0.05 mg/m³; respirable fraction	TWA-MAK: 0.15 mg/m³; respirable dust	TWA: 0.1 mg/m³; respirable fraction STEL: 0.3 mg/m³; respirable

Biological occupational exposure limits

This product, as supplied, contains materials that do not have reportable biological exposure limits or are not subject to the reporting requirements of the local jurisdiction.

Chemical name	European Union (Directive 98/24/EC)	Austria (VGÜ 2008)	Bulgaria (Regulation No. 13)	Croatia (Official Gazette No. 91/2018)	Czech Republic (Decree Nos. 181/2015 and 240/2015)
Quartz (14808-60-7)	-	Check (-)	-	-	-

Information on monitoring procedures

Refer to European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) or equivalent national standard(s). Refer to European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) or equivalent national standard(s). Refer to European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) or equivalent national standard(s).

Derived No Effect Level (DNEL) - Workers

Chemical name	Oral	Dermal	Inhalation
.epsilon.-Caprolactam (105-60-2)	-	-	5 mg/m³ [5] [6] 10 mg/m³ [5] [7]

Notes
[4] Systemic health effects.
[5] Local health effects.
[6] Long term.
[7] Short term.

Derived No Effect Level (DNEL) - General Public

Chemical name	Oral	Dermal	Inhalation
.epsilon.-Caprolactam (105-60-2)	8.55 mg/kg bw/day [4] [6]	-	2.5 mg/m³ [5] [6] 5 mg/m³ [5] [7]

Notes
[4] Systemic health effects.
[5] Local health effects.
[6] Long term.
[7] Short term.

Predicted No Effect Concentration (PNEC)

Chemical name	Freshwater	Freshwater (intermittent release)	Marine water	Marine water (intermittent release)	Air
.epsilon.-Caprolactam (105-60-2)	2 mg/L	1 mg/L	0.2 mg/L	-	-

Chemical name	Freshwater sediment	Marine sediment	Sewage treatment	Soil	Food chain
.epsilon.-Caprolactam (105-60-2)	18.7 mg/kg sediment dw	1.87 mg/kg sediment dw	1737 mg/L	2.55 mg/kg soil dw	-

8.2. Exposure controls

Engineering controls Ensure adequate ventilation, especially in confined areas. Apply technical measures to comply with the occupational exposure limits.

Personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Hand protection Wear suitable gloves.

Skin and body protection Wear suitable protective clothing.

Respiratory protection When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Environmental exposure controls Local authorities should be advised if significant spillages cannot be contained.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance Pellet
Physical state Solid
Color No Pigment
Odor Slight
Odor threshold No information available

Property	Values	Remarks • Method
Melting point / freezing point	No data available	None known
Boiling point or initial boiling point and boiling range	No data available	
Flammability	No data available	None known
Lower and upper explosion limit/flammability limit		None known
Lower explosion limit	No data available	
Upper explosion limit	No data available	
Flash point	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
SADT (°C)	No data available	None known
pH	No data available	None known
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Solubility	No data available	None known
Water solubility	No data available	None known

Partition coefficient n-octanol/water (log value)	No data available	None known
Vapor pressure	No data available	None known
Density and/or relative density	No data available	None known
Bulk density	No data available	
Liquid Density	No data available	
Relative vapor density	No data available	None known
Particle characteristics		None known
Particle Size	No data available	
Particle Size Distribution	No data available	

9.2. Other information

9.2.1. Information with regard to physical hazard classes
No information available

9.2.2. Other safety characteristics
No information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Stability Stable under recommended storage conditions.

Explosion data
Sensitivity to mechanical impact None.
Sensitivity to static discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Keep away from open flames, hot surfaces and sources of ignition. static discharge (electrostatic discharge). Storage near to reactive materials. Dust formation. Protect from moisture.

10.5. Incompatible materials

Incompatible materials Strong oxidizing agents, strong acids, and strong bases.

10.6. Hazardous decomposition products

Hazardous decomposition products None under normal use conditions.

SECTION 11: Toxicological information

This mixture has not been evaluated as a whole for health effects. Exposure effects listed are based on existing health data for the individual components which comprise the mixture.

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation Specific test data for the substance or mixture is not available.

Eye contact Specific test data for the substance or mixture is not available.

Skin contact Specific test data for the substance or mixture is not available.

Ingestion Specific test data for the substance or mixture is not available.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Acute toxicity Based on available data, the classification criteria are not met.

Numerical measures of toxicity

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
.epsilon.-Caprolactam (105-60-2)	1210	> 2000 mg/kg	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Respiratory or skin sensitization Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT - single exposure Based on available data, the classification criteria are not met.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disruption for human health Based on available data, the classification criteria are not met.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity No information available.

12.2. Persistence and degradability No information available.

12.3. Bioaccumulative potential No information available.

12.4. Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment This product does not contain any substances that are assessed to be a PBT or a vPvB.

Chemical name	PBT and vPvB assessment
.epsilon.-Caprolactam (105-60-2)	Not PBT/vPvB

12.6. Endocrine disrupting properties Based on available data, the classification criteria are not met.

12.7. Other adverse effects No information available.

PMT or vPvM properties Based on available data, the classification criteria are not met.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

SECTION 14: Transport information

IATA

14.1 UN number or ID number Not regulated
14.2 UN proper shipping name Not regulated
14.3 Transport hazard class(es) Not regulated
14.4 Packing group Not regulated
14.5 Environmental hazards Not applicable
14.6 Special precautions for user Special Provisions None

IMDG

14.1 UN number or ID number Not regulated
14.2 UN proper shipping name Not regulated
14.3 Transport hazard class(es) Not regulated

14.4 Packing group Not regulated
14.5 Environmental hazards Not applicable
14.6 Special precautions for user
Special Provisions None
14.7 Maritime transport in bulk according to IMO instruments No information available

RID
14.1 UN number or ID number Not regulated
14.2 UN proper shipping name Not regulated
14.3 Transport hazard class(es) Not regulated
14.4 Packing group Not regulated
14.5 Environmental hazards Not applicable
14.6 Special precautions for user
Special Provisions None

ADR
14.1 UN number or ID number Not regulated
14.2 UN proper shipping name Not regulated
14.3 Transport hazard class(es) Not regulated
14.4 Packing group Not regulated
14.5 Environmental hazards Not applicable
14.6 Special precautions for user
Special Provisions None

ADN
14.1 UN number or ID number Not regulated
14.2 UN proper shipping name Not regulated
14.3 Transport hazard class(es) Not regulated
14.4 Packing group Not regulated
14.5 Environmental hazard Not applicable
14.6 Special precautions for user
Special Provisions None

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Germany
Water hazard class (WGK) non-hazardous to water (nwg)

European Union

Authorizations and/or restrictions on use:
This product contains one or more substance(s) subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

Chemical name	Restricted substance per REACH Annex XVII	Substance subject to authorization per REACH Annex XIV
.epsilon.-Caprolactam 105-60-2	Use restricted. See entry 75.	-

Regulation (EC) No. 1907/2006 (REACh), Annex XVII, entry number 78 as regards synthetic polymer microplastics (Commission Regulation (EU) 2023/2055):
The synthetic polymer microparticles supplied are subject to conditions laid down by entry 78 of Annex XVII to Regulation (EC) No 1907/2006 of the European Parliament and of the Council.

Maximum concentration of Synthetic Polymer Microparticles in the substance or mixture:	100%
Generic information on the identity of the polymers in the substance or mixture::	Polyamides in primary forms.

International Inventories

TSCA	Complies
DSL/NDSL	Complies
ENCS	Complies
IECSC	Complies
KECL	Complies
PICCS	Complies
AIIC	Complies
NZIoC	Complies
TCSI	Complies

15.2. Chemical safety assessment

Chemical Safety Report No information available

SECTION 16: Other information

Full text of any hazard and/or precautionary statements referred to under Sections 2-15
H302 - Harmful if swallowed
H315 - Causes skin irritation
H319 - Causes serious eye irritation
H332 - Harmful if inhaled
H335 - May cause respiratory irritation
H372 - Causes damage to organs through prolonged or repeated exposure
Key or legend to abbreviations and acronyms used in the safety data sheet
List may include phrases which are not applicable to this product

ACGIH	American Conference of Governmental Industrial Hygienists
AIDII	Italian Association of Industrial Hygienists
ADN	Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways (Europe)
ADR	Agreement concerning the International Carriage of Dangerous Goods by Road (Europe)
AIIC	Australian Inventory of Industrial Chemicals
ATE	Acute Toxicity Estimate
ASTM	American Society for the Testing of Materials
bar	Biological Reference Values for Chemical Compounds in the Work Area
BAT	Biological tolerance values for occupational exposure
BEL	Biological exposure limits
bw	Body weight
Ceiling	Maximum limit value
CLP	Classification, Labelling and Packaging Regulation; Regulation (EC) No 1272/2008
CMR	Carcinogen, Mutagen or Reproductive Toxicant
DFG	German Research Foundation
DOT	Department of Transportation (United States)
DSL	Domestic Substances List (Canada)
ECHA	European Chemicals Agency
EC Number	European Community number
EINECS	European Inventory of Existing Chemical Substances
ELINCS	European List of Notified Chemical Substances
EmS	Emergency Schedule
ENCS	Existing and New Chemical Substances (Japan)
EPA	U.S. Environmental Protection Agency
EWC	European Waste Codes
GHS	Globally Harmonized System
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IBC	International Code for the Construction and Equipment of Ships carrying Dangerous

	Chemicals in Bulk
ICAO	International Civil Aviation Organization
IECSC	Inventory of Existing Chemical Substances in China
IMDG	International Maritime Dangerous Goods
IMO	International Maritime Organization
ISO	International Organization for Standardization
KECI	Korean Existing Chemicals Inventory
LC50	Lethal Concentration to 50% of a test population
LD50	Lethal Dose to 50% of a test population (Median Lethal Dose)
MAK	Maximum Concentration at the Workplace
MAL	Measuring Technical Hygienic Air Needs
MARPOL	International Convention for the Prevention of Pollution from Ships
MDLPS	Ministry of Labor and Social Policy
NDSL	Non-Domestic Substances List (Canada)
n.o.s.	Not Otherwise Specified
NOAEC	No Observed Adverse Effect Concentration
NOAEL	No Observed Adverse Effect Level
NOELR	No Observable Effect Loading Rate
NZIoC	New Zealand Inventory of Chemicals
OECD	Organization for Economic Cooperation and Development
OEL	Occupational exposure limits
PBT	Persistent, Bioaccumulative and Toxic substance
PICCS	Philippines Inventory of Chemicals and Chemical Substances
PMT	Persistent, Mobile and Toxic
PPE	Personal protective equipment
QSAR	Quantitative Structure Activity Relationship
REACH	Registration, Evaluation, Authorization, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)
RID	Agreement concerning the International Carriage of Dangerous Goods by Rail (Europe)
SADT	Self-Accelerating Decomposition Temperature
SAR	Structure-activity relationship
SDS	Safety Data Sheet
SL	Surface Limit
STEL	Short Term Exposure Limit
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
SVHC	Substance of very high concern
TCSI	Taiwan Chemical Substance Inventory
TDG	Transport of Dangerous Goods (Canada)
TRGS	Technical Rule for Hazardous Substances
TSCA	Toxic Substances Control Act (United States)
TWA	Time-Weighted Average
UN	United Nations
VOC	Volatile organic compounds
vPvB	Very Persistent and Very Bioaccumulative
vPvM	Very Persistent and Very Mobile
As	Allergenic substance
C	Carcinogen
DS	Dermal Sensitizer
Ot	Ototoxicant
pOt	Ototoxicant - potential to cause hearing disorders
PS	Photosensitizer
RS	Respiratory Sensitizer
S	Sensitizer
poS	Sensitizer - capable of causing occupational asthma
Sa	Simple asphyxiant
Sd	Skin designation

pSd	Skin designation - potential for cutaneous absorption
Sdv	Skin designation - vacated
Sk	Skin notation
dSk	Skin notation - danger of cutaneous absorption
pSk	Skin notation - potential for cutaneous absorption

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitization	Calculation method
Skin sensitization	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Chronic aquatic toxicity	Calculation method
Acute aquatic toxicity	Calculation method
Aspiration hazard	Calculation method
Ozone	Calculation method

Key literature references and sources for data used to compile the SDS
U.S. Agency for Toxic Substances and Disease Registry (ATSDR)
U.S. Environmental Protection Agency ChemView Database
European Food Safety Authority (EFSA)
European Chemicals Agency (ECHA) Committee for Risk Assessment (ECHA_RAC)
European Chemicals Agency (ECHA) (ECHA_API)
U.S. Environmental Protection Agency
U.S. EPA Acute Exposure Guideline Level(s) (AEGL(s))
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
U.S. Environmental Protection Agency High Production Volume Chemicals
Food Research Journal
U.S. Hazardous Substance Data Bank (HSDB)
International Uniform Chemical Information Database (IUCLID)
Japan National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
U.S. National Institute for Occupational Safety and Health (NIOSH)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine’s PubMed database (NLM PUBMED)
U.S. National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set
United Nations World Health Organization (WHO)

Limit Value Legal Basis

European Union (Directive 98/24/EC)	Council Directive 98/24/EC of April 7, 1998 on the protection of the health and safety of workers from the risks related to chemical agents at work, as amended
European Union (Directive 2004/37/EC)	Directive 2004/37/EC of April 29, 2004 on the protection of workers from the risks related to exposure to carcinogens or mutagens at work, as amended
Austria (GKV BGBl. II Nr. 330/2024)	Ordinance on Limit Values for Workplace Substances and on Carcinogens, as amended by BGBl. II Nr. 330/2024, from the Federal Ministry of Economics and Labor

Austria (VGÜ 2008)	Ordinance on health monitoring at the workplace 2008, published through BGBl. II Nr. 224/2007 by Austria Minister for Labor and Social Affairs, as amended
Belgium (Royal Decree 21/01/2020)	Royal Decree of March 11, 2002 on the protection of workers' health against risks from chemical agents at work, as amended
Bulgaria (Regulation No. 13)	Regulation No. 13 of December 30, 2003 on the Protection of Workers from Hazards Related to Exposure to Chemical Agents at Work, as amended
Bulgaria (Regulation No. 10)	Regulation No. 10 of September 26, 2003 on the Protection of Workers from the Risks Associated with Exposure to Carcinogens, Mutagens or Substances Toxic to Reproduction at Work, as amended
Croatia (Official Gazette No. 91/2018)	Official Gazette No. 91/2018 on the Protection of Workers from Exposure to Hazardous Chemicals at Work, the Limit Values of Exposure and the Biological Limit Values, as amended
Cyprus (Cabinet of Ministers Regulation 268/2001)	Cabinet of Ministers Regulation 268/2001 - Safety and Health in the Working Environment (Chemical Substances), as amended
Cyprus (Cabinet of Ministers Regulation 153/2001)	Cabinet of Ministers Regulation 153/2001 - Safety and Health in the Working Environment (Chemical Substances-Carcinogens), as amended
Czech Republic (Regulation 361/2007)	Conditions for the Protection of the Health of Employees at Work, Government Regulation 361/2007, as amended
Czech Republic (Decree Nos. 181/2015 and 240/2015)	Decree 181/2015 and Decree 240/2015, amending Decree No. 432/2003 Coll., laying down the conditions for the application of the work into categories, limit values for the parameters of biological exposure tests and requirements for reporting work with asbestos and biological agents
Denmark (BEK no. 1619 of 19/12/2024)	Statutory Order No. 507, Order on Limit Values for Substances and Materials, as amended by BEK no. 1619 of 19/12/2024
Estonia (Regulation No. 105)	Health and Safety Requirements for the Use of Dangerous Chemicals and Materials Containing Them and Occupational Exposure Limits to Chemical Agents, Regulation No. 105 of March 20, 2001, as amended
Finland (HTP-ARVOT 2025)	Regulation on Concentrations Known to be Hazardous, 55/2025, Publications of Ministry of Social Affairs and Health
France (INRS ED 6443)	Occupational Exposure Limit Values, ED 6443, Published 2021 by the INRS (the National Research and Safety Institute for the Prevention of Occupational Accidents and Diseases), as amended
France (Decree 2009-157)	Decree 2009-1570 of December 15, 2009, relative to the control of chemical risk on workplaces
Germany TRGS	TRGS 900 - Occupational Exposure Limits, Technical Rules for Dangerous Substances, 2025
Germany (TRGS 903)	Biological Threshold Limits (BGW-Values), Technical Rules for Dangerous Substances, 2025
Germany (DFG)	MAK and BAT values of Hazardous Chemical Compounds in the Work Area, published by the German Research Foundation on July 1, 2025
Greece (Presidential Decree 90/1999)	Presidential Decree 90/1999, Occupational Exposure Limits - Protection of workers' health and safety from exposure to certain chemical substances during the workday, as amended
Greece (Presidential Decree 212/2006)	Presidential Decree 212/2006, Protection of workers that are exposed to asbestos
Greece (Presidential Decree 338/2001)	Presidential Decree 338/2001, Protection of workers' health and safety from exposure to certain chemical substances during the workday
Hungary (5/2020 ITM Decree)	5/2020. (II. 6.) Ministry of Innovation and Technology decree on the protection of the health and safety of workers from the risks related to chemical agents, as amended
Ireland (CoP 2024)	2024 Code of Practice for the Safety, Health and Welfare at Work (Chemical Agents) Regulations (2001-2021) & the Safety, Health and Welfare at Work (Carcinogens, Mutagens and Reprotoxic Substances) Regulations (2024)
Italy (Legislative Decree no. 81)	Title IX, Annex XLIII and XXXVIII, Professional Exposure Limits and Annex XXXIX Mandatory Biological Limit Values and Health Monitoring, Legislative Decree no. 81 of April 9, 2008, as amended
Italy (AIDII)	Final Note (1), Ministerial Decree of August 20, 1999 by the Ministry of Health along with the Ministry of Industry, Trade, and Arts
Latvia (Cabinet of Ministers Regulation No. 325)	Cabinet of Ministers Regulation No. 325 of 2007 - Labor Protection Requirements when Coming in Contact with Chemical Substances at Workplaces, as amended
Lithuania (HN 23:2011)	Lithuanian Hygiene Standard HN 23:2011 Occupational Exposure limit values for chemical substances - General requirements of measurement and impact assessment, as amended

Luxembourg (A-N°684)	Grand-Ducal Regulation of 20 July 2018 amending the Grand-Ducal Regulation of 14 November 2016 concerning the protection of the safety and health of employees against the risks associated with chemical agents in the workplace, A-N°684 of 2018
Malta (Subsidiary Legislation 424.24)	Malta Occupational Health and Safety Authority Act: Chapter 424 - Protection of the health and safety of workers from the risks related to chemical agents at work, as amended
Netherlands (Working Conditions Regulations)	Occupational Working Conditions Regulation, Limit Values for substances harmful to health, Annex XIII, as amended
Norway (FOR-2011-12-06-1358)	Regulations concerning action and limit values for physical and chemical agents in the working environment and classified biological agents, as amended
Poland (Legislative Journal 2018 item 1286)	Regulation of the Minister of Family, Labor and Social Policy of June 12, 2018 on the Highest Allowable Concentrations and Intensities of Factors Harmful to Health in the Work Environment, as amended
Portugal (NP 1796:2014)	Portuguese Norm NP 1796:2014, Occupational exposure limits and biological exposure indices to chemical agents, Table 1 - Occupational exposure limits and biological exposure indices to chemical agents (OELs)
Romania (Government Decision no. 1218/2006)	Governmental Decision No. 1218 from September 6, 2006 on the minimum health and safety requirements for protection of workers from the risks related to exposure to chemical agents, Annex No. 1 Mandatory National Occupational Exposure Limit Values for Chemical Agents
Slovakia (Gov. Decree 122/2024)	Government Decree of Slovak Republic 122/2024 of May 22, 2024 amending Government Decree of Slovak Republic 355/2006 about protection of health of employees when working with chemical agents
Slovenia (Regulation No. 100/2001)	Regulation for protection of workers against risks related to exposure to chemical substances at the workplace, Annexes I and II, the Official Gazette of the Republic of Slovenia, No. 100/2001, as amended
Slovenia (Regulation No. 29/2024)	Regulation for protection of workers against risks related to carcinogenic, mutagenic or reprotoxic substances exposure at work, Annex III, The Official Journal of the Republic of Slovenia, No. 29/2024, as amended
Spain (Occupational exposure limits for chemical agents in Spain, 2025)	National Institute for Safety and Health at Work (INSST) - Occupational exposure limits for chemical agents in Spain, 2025, Tables 1 and 3
Sweden (AFS 2023:14)	The Swedish Work Environment Authority's Regulations and General Advice on Respiratory limit values in the work Environment
Switzerland (MAK Values)	Occupational Limit Values 2025, Swiss National Accident Insurance Fund, List of MAK Values
Switzerland (BAT Values)	Occupational Limit Values 2025, Swiss National Accident Insurance Fund, List of Biological Limit Values

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End of Safety Data Sheet